High Precision Positioning Inductive Proximity Sensor

E2C-EDA

- 1 µm resolution
- · Precision distance teaching



Ordering Information

Sensors

Sensor Heads

Туре	Ap	pearance	Sensing distance	Repeat accuracy	Model
Shielded	O dia dai a d	3 dia. × 18 mm	0.6 mm	1 μm	E2C-EDR6-F (See note 2.)
	Cylindrical	5.4 dia. × 18 mm	1 mm	1 μm	E2C-ED01-□ (See notes 1, 2, and 3.)
		8 dia. × 22 mm	2 mm	2 μm	E2C-ED02-□ (See notes 1, 2, and 3.)
	Screw	M10 × 22 mm	0.77	2 μm	E2C-EM02-□ (See notes 1, 2, and 3.)
			2 mm		
	Flat	30 × 14 × 4.8 mm	5 mm	2 μm	E2C-EV05-□ (See notes 1, 2, and 3.)
Unshielded	Screw	M18 × 46.3 mm	7 mm	5 μm	E2C-EM07M-□ (See notes 1, 2, and 3.)
Heat-resistant	Screw	M12 × 22 mm	2 mm	2 μm	E2C-EM02H (See note 2.)

Note 1. A Protective Spiral Tube is provided with models ending in the suffix -S. (example: E2C-ED01-S).

- 2. Two cable lengths are available. (3-dia.: free-cut type, Heat-resistant type: standard-length only).

 Overall length of the standard-length type: 2.5 m, Length from the Sensor Head to the Preamplifier: 2.0 m (Example: E2C-ED01)

 Overall length of the free-cut type: 3.5 m, Length from the Sensor Head to the Preamplifier: 0.5 m for models ending in the suffix -F (example: E2C-ED01F).
- 3. Models ending in the suffix -S that come with Protective Spiral Tubes and free-cut models ending in the suffix -F are made-to-order products.

Amplifier Units

Amplifier Units with Cables

Item		Appearance	Functions	Mo	Model	
				NPN output	PNP output	
Advanced models	dvanced models Twin-output models		Area output, open circuit detection, differential operation	E2C-EDA11	E2C-EDA41	
	External-input models	J	Remote setting, differential operation	E2C-EDA21	E2C-EDA51	

Amplifier Units with Connectors

Item		Appearance	Functions	Model		
				NPN output	PNP output	
Advanced models	ced models Twin-output models		Area output, open circuit detection, differential operation	E2C-EDA6	E2C-EDA8	
	External-input models		Remote setting, differential operation	E2C-EDA7	E2C-EDA9	

Amplifier Unit Connectors (Order Separately)

Item	Appearance	Cable length	No. of conductors	Model
Master Connector		2 m	4	E3X-CN21
Slave Connector			2	E3X-CN22

Connector Ordering Precaution

Amplifier Units and Connectors are sold separately.

Refer to the following tables when placing an order.

i	Amplifier Unit					
I	Model NPN output PNP output					
I	Advanced models	E2C-EDA6	E2C-EDA8			
i		E2C-EDA7	E2C-EDA9			

Applicable Connector (Order Separately)				
Master Connector Slave Connector				
E3X-CN21	E3X-CN22			

When Using 5 Amplifier Units

Amplifier Units (5 Units) + 1 Master Connector 4 Slave Connectors

Mobile Console (Order Separately)

Appearance	Model	Remarks
	E3X-MC11-SV2 (model number of set)	Mobile Console with Head, Cable, and AC adapter pro- vided as accessories
	E3X-MC11-C1-SV2	Mobile Console
	E3X-MC11-H1	Head
	E39-Z12-1	Cable (1.5 m)

Note: Use the E3X-MC11-SV2 Mobile Console with E2C-EDA-series Amplifier Units. If you use a Mobile Console like the E3X-MC11-S, some functions may not operate.

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Accessories (Order Separately)

Mounting Bracket

Appearance	Model	Quantity
	E39-L143	1

End Plate

Appearance	Model	Quantity
	PFP-M	1

Specifications

Sensor Heads

		Model	E2C-EDR6-F	E2C-ED01(-□)	E2C-ED02(-□)	E2C-EM02-□)	E2C-EM07(-□)	E2C-EV05(-□)	E2C-EM02H
Item			3 dia. × 18 mm	5.4 dia. × 18 mm	8 dia. × 22 mm	M10 × 22 mm	M18 × 46.3 mm	30 × 14 × 4.8 mm	M12 × 22 mm
Sensing di	istance		0.6 mm	1 mm	2 mm		7 mm	5 mm	2 mm
Sensing of	bject		Magnetic metal (T	he sensing distanc	e will decrease whe	en sensing non-ma	gnetic metal. Refer	to Engineering Dat	a on 87.)
Standard s	sensing ob	ject	$5 \times 5 \times 3 \text{ mm}$		10 × 10 × 3 mm	า	22 × 22 × 3 mm	15 × 15 × 3 mm	$\begin{array}{c} 20\times20\times3\\ mm \end{array}$
			Material: iron (S50	OC)					
Repeat ac (See note			1 µm		2 μm		5 μm	2 μm	
Hysteresis	distance		Variable						
Temper-	Sensor H	lead	0.3%/° C	0.08%/°C				0.04%/° C	0.2%/° C
ature charac- teristic (See note 1.)	Preamplii Amplifier	fier and	0.08%/° C						
Ambient tempera-	Operating	9	-10°C to 60°C (w	rith no icing or cond	lensation)				-10° C to 200° C (See note 3.)
ture (See note 2.)									
Ambient h	umidity		Operating/storage: 35% to 85% (with no condensation)						
Insulation	resistance		50 MΩmin. (at 500 VDC)						
Dielectric	strength		1,000 VAC at 50/60 Hz for 1 min between current carry parts and case						
Vibration r	esistance		Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions						
Shock resi	istance		Destruction: 500 m/s² for 3 times each in X, Y, and Z directions						
Degree of protection			IEC60529 IP67					IEC60529 IP60 (See note 4.)	
Connectio	n method		Connector (standard cable length: 2.5 m (2 m between Head and Preamplifier) "-F" model cable length: 3.5 m (0.5 m between Head and Preamplifier)						
Weight (pa	acked state	e)	Approx. 120 g (Me	odels with protective	e spiral tube ("-S" m	nodels) are approx.	90 g heavier.)		
Material	Sensor	Case	Brass	Stainless steel	Brass			Zinc	Brass
	Head	Sensing surface	Heat-resistant AB	S					PEEK
		Clamp- ing nut				Nickel-plated bi	ass		Nickel-plated brass
		Toothed washer				Zinc-plated iron	ı		Zinc-plated iron
	Preampli	fier	PES						
Accessorie	es		Preamplifer Moun	ting Brackets, Instr	uction Manual				

- Note 1. The repeat accuracy and temperature characteristic are for a standard sensing object positioned midway through the rated sensing distance.
 - 2. A sudden temperature rise even within the rated temperature range may degrade characteristics.
 - 3. For the Sensor Head only without the preamplifier ($10 \text{ to } 60^{\circ}\text{ C}$). With no icing or condensation.
 - **4.** Do not operate in areas exposed to water vapor because the enclosure is not waterproof.

Amplifier Units

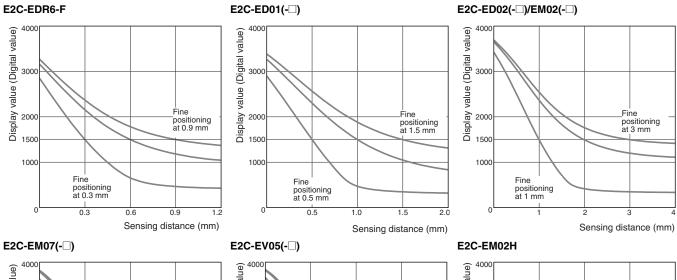
	Туре	Advanced Mode	els with Twin Outputs	Advanced Mo	odels with External Inputs		
Mode	el NPN output	E2C-EDA11	E2C-EDA6	E2C-EDA21	E2C-EDA7		
Item	PNP output	E2C-EDA41	E2C-EDA8	E2C-EDA51	E2C-EDA9		
Supply voltage		12 to 24 VDC ±10%, ripple (p-p): 10% max.					
Power consumption		1,080 mW max. (current cor	nsumption: 45 mA at power supp	y voltage of 24 VDC)			
Control output		Load power supply voltage: V max.)	26.4 VDC max.; NPN/PNP open	collector output; load curr	ent: 50 mA max. (residual voltage: 1		
Response time	Super-high-speed mode	150 μs for operation and res	set respectively				
	High-speed mode	300 μs for operation and res	set respectively				
	Standard mode	1 ms for operation and rese	t respectively				
	High-resolution mode	4 ms for operation and rese	t respectively				
Functions	Differential detection	Single edge: Can be set to 3	edge and double edge detection 300 µs, 500 µs, 1 ms, 10 ms, or 1 500 µs, 1 ms, 2 ms, 20 ms, or 20	00 ms			
	Timer function		-delay, or one-shot timer. n 1-ms increments, 20 to 200 ms increments, and 1 to 5 s set in 1				
	Zero-reset	Negative values can be disp	played. (Threshold is not shifted.)				
	Initial reset	Settings can be returned to	defaults as required.				
Mutual interference prevention Possible for up to 5 Units. (See note.) Intermittent oscillation method (Response time = (number of Units connected + 1) × 15 ms)				ms)			
	Hysteresis set- tings	Setting range: 10 to 4,000					
	I/O settings	Output setting (Select from self-diagnosis, or open circu	channel 2 output, area output, iit detection.)	Input setting (Select f zero-reset, synchrono	rom teaching, fine positioning, ous detection.)		
Digital display		Select from the following: Incident level + threshold, incident level percentage +threshold, incident light peak level + incident light bottom level (updated with output), long bar display, incident level + peak hold, incident level + channel					
Display orientati	on	Switching between normal/reversed display is possible.					
Ambient tempera	ature	When connecting 3 t	o 2 Units: –10° C to 55° C o 5 Units: –10° C to 50° C o 16 Units: –10° C to 45° C				
		When connecting 5 t	ion with an EDR6-F o 4 Units: –10° C to 50° C o 8 Units: –10° C to 45° C o 16 Units: –10° C to 40° C				
		Storage: -20° C to 70° C (with no icing)					
Ambient humidit	у	Operating/storage: 35% to 85% (with no condensation)					
Insulation resista	ance	20 M Ω min. (at 500 VDC)					
Dielectric streng	th	1,000 VAC at 50/60 Hz for 1 min					
Vibration resista	nce	Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resistance	е	Destruction: 500 m/s ² for 3 times each in X, Y, and Z directions					
Degree of protect	ction	IEC60529 IP50					
Connection met	nod	Prewired	Connector	Prewired	Connector		
Weight (packed	state)	Approx. 100 g	Approx. 55 g	Approx. 100 g	Approx. 55 g		
Material	Case	PBT (polybutylene terephtha	alate)	-			
	Cover	Polycarbonate					

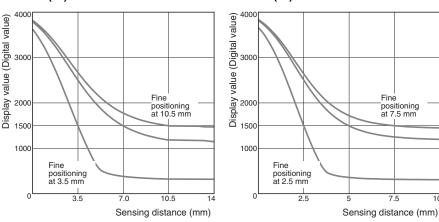
Note: Communications are disabled if the detection mode is selected during super-high-speed sensing mode, and the communications functions for mutual interference prevention and the Mobile Console will not function.

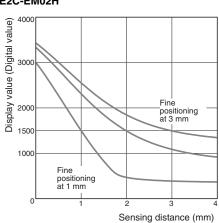
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Engineering Data

Sensing Distance vs. Display Values





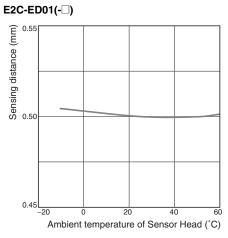


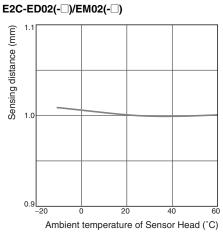
Influence of Sensing Object Size and Material E2C-EDR6-F E2C-ED01(-□) E2C-ED02(-\()/EM02(-\() Sensing distance X (mm) 1.0 Sensing distance X (mm) Sensing distance X (mm) Iron Iron Stainless Stainless Stainless Aluminium Aluminium 0.5 0.2 Length of sensed object d (mm) Length of sensed object d (mm) Length of sensed object d (mm) E2C-EM07(-□) E2C-EV05(-□) E2C-EM02H Sensing distance X (mm) Sensing distance X (mm) Sensing distance X (mm) □d Iron Iron Iron Stainless Stainless Stainless Aluminium Aluminium Aluminium Length of sensed object d (mm) Length of sensed object d (mm) Length of sensed object d (mm)

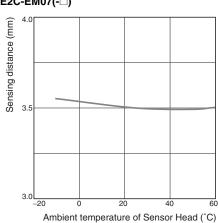
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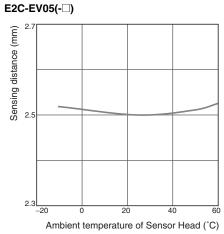
Influence of Sensor Head Temperature

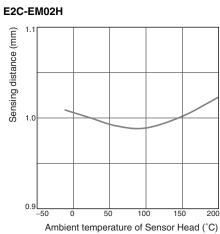
E2C-EDR6-F (a) 0.35 (b) 0.35 (c) 0.35 (c) 0.30 (c) 0.25 (c) 0.20 (c) 20 (c) 40 (c) 60 (c) C2C-EM07(-□)



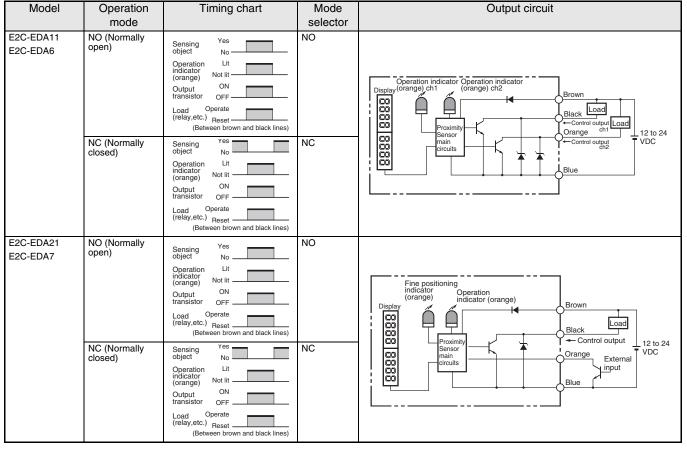








NPN Output



Note 1. Setting Areas for Twin-output Models

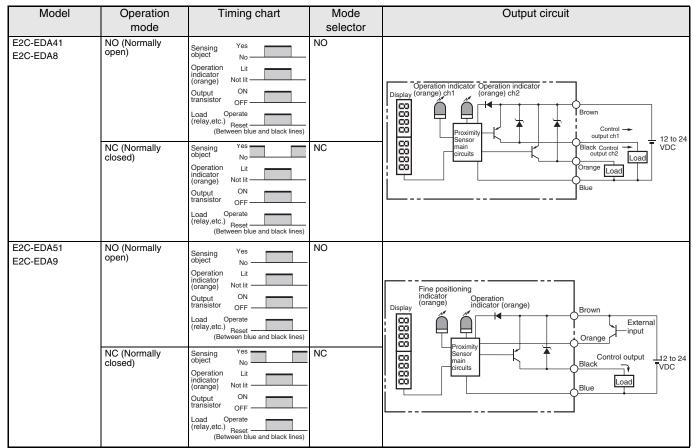
Normally open: ON between the thresholds for Channel 1 and Channel 2 Normally closed: OFF between the thresholds for Channel 1 and Channel 2

2. Timing Charts for Timer Settings (T: Set Time)

ON delay	OFF delay	One shot
Sensing Yes object No ON OFF OFF OFF	Sensing Yes object No OFF OFF OFF	Sensing NO OFF NC OFF

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PNP Output



Note 1. Setting Areas for Twin-output Models

Normally open: ON between the thresholds for Channel 1 and Channel 2 Normally closed: OFF between the thresholds for Channel 1 and Channel 2

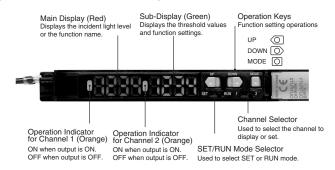
2. Timing Charts for Timer Settings (T: Set Time)

ON delay	OFF delay	One shot
Sensing Yes object No OFF NC OFF	Sensing Yes object No OFF OFF OFF	Sensing No Oh

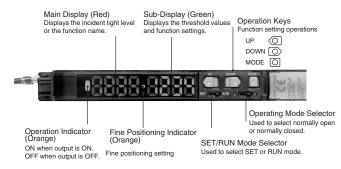
Nomenclature

Amplifier Units

Twin-output Models (E2C-EDA11/EDA41/EDA6/EDA8)



External-input Models (E2C-EDA21/EDA51/EDA7/EDA9)



Precautions

Do not use this product in any safety device used for the protection of human lives.



Precautions for Correct Use

Do not use this product in operating atmospheres or environments outside the specified ratings.

Amplifier Units

Design

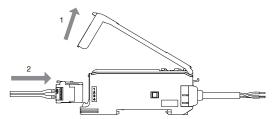
Power ON

The Sensor is ready to sense an object within 200 ms after turning the power ON. If the load and Sensor are connected to different power supplies, always turn ON the Sensor power first.

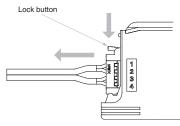
Connecting Sensor Heads

Connecting and Disconnecting Sensor Heads

- 1. Open the protective cover.
- Making sure that the lock button is up, insert the fibers all the way to the back of the Connector insertion opening.

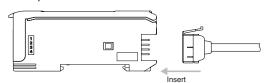


To disconnect the Sensor Head, pull out the fibers while pressing on the lock button.

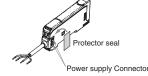


Connecting and Disconnecting Connectors Connecting Connectors

 Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



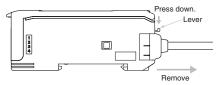
Apply the supplied seal to the non-connection surface of the Master/Slave Connector.



Note: Apply the seal to the grooved side.

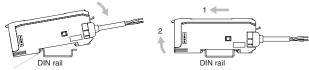
Disconnecting Connectors

- 1. Slide the Slave Amplifier Unit.
- 2. After the Amplifier Unit has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first)



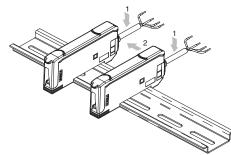
Installing and Removing Amplifier Units Installing Amplifier Units

1. Install the Units one by one to the DIN rail.



Sensor Head Connector Clips

Slide one Unit toward the other, match the clips at the front ends, and then bring them together until they "click."



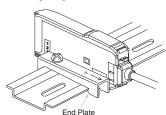
Removing Amplifier Units

Slide one Unit away from the other and remove them one by one. (Do not remove the connected Units together from the DIN rail.)

- Note 1. When the Amplifier Units are connected to each other, the operable ambient temperature changes depending on the number of connected Amplifier Units. Check Specifications.
 - Before connecting or disconnecting the Units, always switch power OFF.

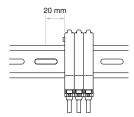
End Plate Mounting (PFP-M)

Mount End Plates on Amplifier Units to avoid movement due to vibration. When a Mobile Console is installed, mount the End Plate facing as shown in the following diagram.



Mounting a Communications Head for the Mobile Console

Leave a space of at least 20 mm on the left side of the Units for a Mobile Console Communications Head.



EEPROM Write Error

If the data is not written to the EEPROM correctly due to a power failure or static-electric noise, initialize the settings using the keys on the Amplifier Unit.

Optical Communications

When using more than one Amplifier Unit, mount the Units side-byside. Do not slide or remove Units while they are in use.

Miscellaneous

Protective Cover

Be sure to put on the Protective Cover before use.

Mobile Console

Use the E3X-MC11-SV2 Mobile Console for E2C-EDA-series Amplifier Units. Other Mobile Consoles, such as the E3X-MC11, cannot be used.

Sensor Head and Amplifier Unit Connection

Be sure to use only specified Sensor Head and Amplifier Unit combinations. The E3C-LDA-series Photoelectric Sensor with Separate Digital Amplifier is not compatible, and the E2C-EDA must not be used with products from that series.

Warm-up

The digital display will slowly change until the circuits stabilize after the power is turned ON. It takes about 30 minutes after the power is turned ON before the E2C-EDA is ready to sense.

Maintenance Inspection

- Be sure to turn OFF the power before adjusting, connecting, or disconnecting the Sensor Head.
- Do not use thinner, benzene, acetone, or kerosene to clean the Sensor Head or Amplifier Unit.

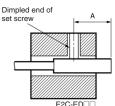
Sensor Heads

Mounting

Mounting Sensor Heads

 Use the dimensions from the following table to mount unthreaded cylindrical models (E2C-ED-□□). Do not tighten screws with torque exceeding 0.2 N·m when mounting Sensor Heads.

Model	Tightening range A
E2C-EDR6-F	9 to 18 mm
E2C-ED01□□	9 to 18 mm
E2C-ED02□□	11 to 12 mm



• Use the torque given in the following table to tighten threaded cylindrical models (E2C-EM \square).

Model	Tightening torque	
E2C-EM02□□	15 N⋅m max.	
E2C-EM07M□□	15 N⋅m max.	
E2C-EM02H□□	5.9 N⋅m max.	

- Do not use torque exceeding 0.5 N⋅m to tighten screws when mounting flat models (E2C-EV□□).
- Use a bending radius of at least 8 mm for the Sensor Head cable.
- Use only the special extension cable to extend the cable between the Sensor Head and the Amplifier Unit. Consult your OMRON representative for details.

Effects of Surrounding Metal

 Provide a minimum distance between the Sensor and the surrounding metal as shown in the table below.

Effects of Surrounding Metal (Units: mm)

Model	Counterbore A	Protrusion B	←A dia.→
E2C-EDR6-F	3.1	0	
E2C-ED01□□	5.4	0	
E2C-ED02□□	8	0	
E2C-EM02□□	10	0	└ ┰┘
E2C-EM07M□□	35	20	_
E2C-EV05□□	14 × 30	4.8	1
E2C-EM02H□□	12	0]

Mutual Interference

- If more than one Sensor Head is installed face to face or in parallel, make sure that the distances between two Units adjacent to each other are the same as or larger than the corresponding values shown in the following table.
- The distance between Sensor Heads may be narrower than specified with these Sensors because the Mutual Interference Prevention Function is used for optical communications between the Amplifier Units.



Mutual Interference

(Units: mm)

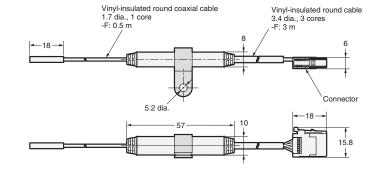
Model	Face-to- face ar- rangement A	Parallel ar- rangement B	Face-to-face arrangement using the Mu- tual Interfer- ence Prevention Function A'	Parallel ar- rangement using the Mu- tual Interfer- ence Prevention Function B'
E2C-EDR6-F	14	10	3.5	3.1
E2C-ED01□□	45	20	9	5.4
E2C-ED02□□	35	30	21	8
E2C-EM02□□	36	30	21	10
E2C-EM07M□□	140	120	35	18
E2C-EV05□□	65	30	21	14
E2C-EM02H□□	45	30	21	12

Sensors

E2C-EDR6-F





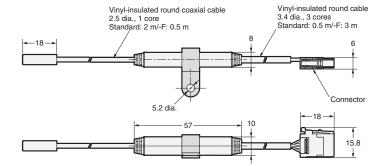




E2C-ED01(-F)





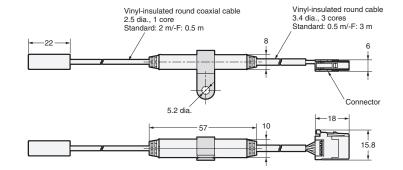




E2C-ED02(-F)



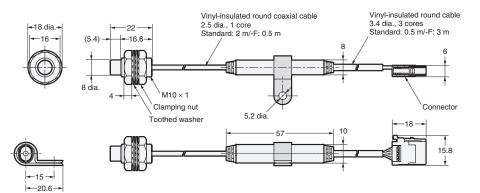






E2C-EM02(-F)

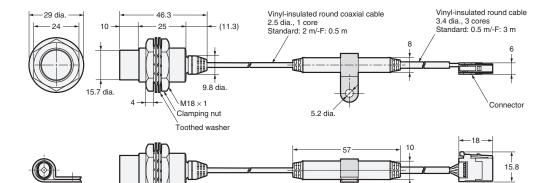




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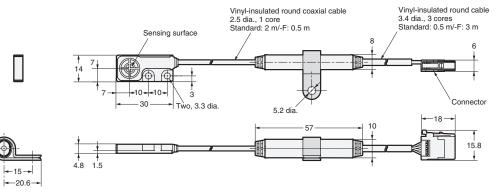
E2C-EM07M(-F)





E2C-EV05(-F)







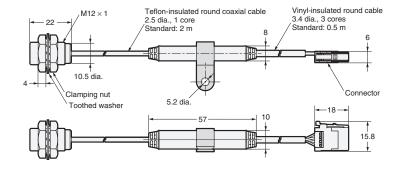
-15 ---20.6

E2C-EM02H



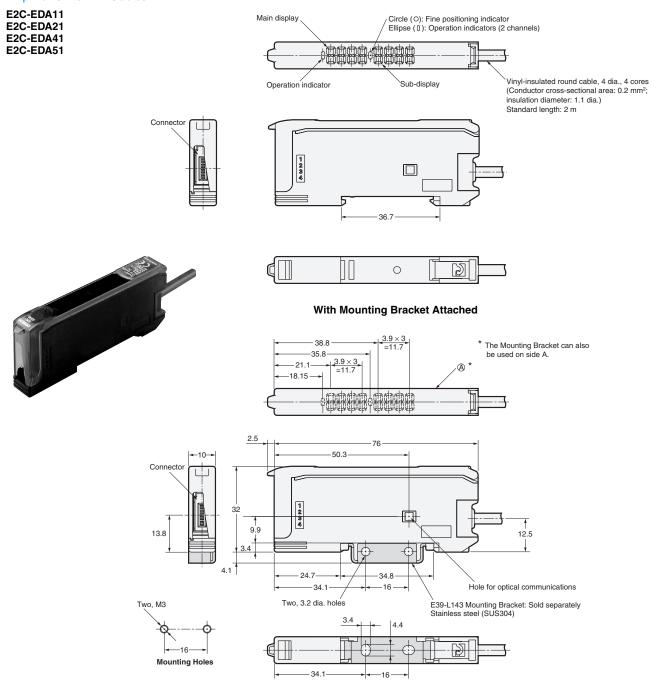






Amplifier Units

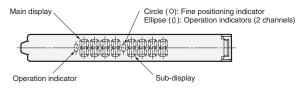
Amplifier Units with Cables

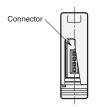


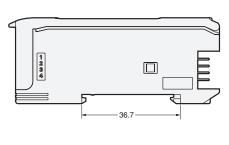
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Amplifier Units with Connectors

E2C-EDA6 E2C-EDA7 E2C-EDA8 E2C-EDA9





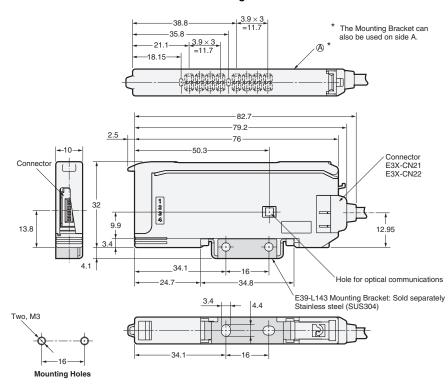




With Mounting Bracket Attached

0

D



E2C-EDA

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

Cat. No. D101-E2-01A-X

In the interest of product improvement, specifications are subject to change without notice.

D-98 Inductive Sensors